

4-Way Diverter Valve



A Diverter Valve System by Flow Measurement and Valve Specialists

M&J Valve was founded in 1962 by Marvin Grove and has been a leader in the pipeline valve industry since its inception. Now part of SPX FLOW, Inc. The M&J Valve brand meets or exceeds the quality standards of our customers and the valve industry. With a product offering of slab and expanding through-conduit gate valves, axial surge valves and rotary control valves, piston, ball, and swing check valves. SPX FLOW can provide a wide variety of flow control solutions for liquid, geothermal and gas markets. This combination of products, technical know-how and field experience has allowed for a history of product innovation which has positioned SPX FLOW in a leadership position within the valve industry.

SPX FLOW, Inc. (NYSE:FLOW) is a leading manufacturer of innovative flow technologies, many of which help define the industry standard in the market segments they serve. From its headquarters in Charlotte, North Carolina, it operates a sales and support network, centers of manufacturing excellence, and advanced engineering facilities, throughout the world. Its cutting-edge flow components and process equipment portfolio includes a wide range of pumps, valves, heat exchangers, mixers, homogenizers, separators, filters, UHT, and drying technology that meet many application needs. Its expert engineering capability also makes it a premium supplier of customized solutions and complete, turn-key packages to meet the most exacting of installation demands.

The 4-Way Diverter Valve and its operating mechanism (manual, electric motor or hydraulic actuator) are designed to operate as a system ideally suited for meter proving, which requires:

Frequent operation (cycling). A diverter valve often is cycled 300 times per day compared to once per week for ordinary valves and only twice per year for many valves.

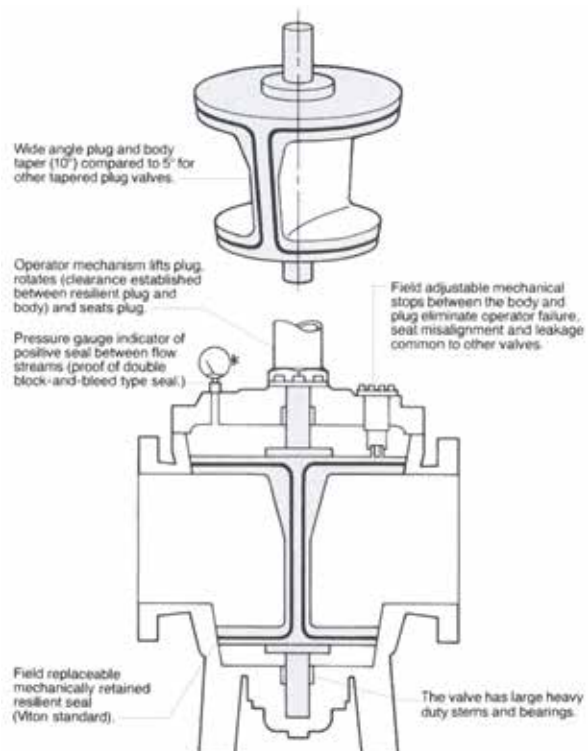
Rapid operation. In bi-directional meter proving the diverter valve must cycle in 4 to 10 seconds compared to the 30 to 60 seconds cycling time for ordinary valves.

No Leakage. Proof of no leakage during each prover run is required by the API Liquid Measurement Manual 2531. The 4-Way Diverter Valve with its automatic pressure seating method indicates the seal condition every time the valve seats. On automated systems, prover runs are canceled if the seal condition is not acceptable.

Figure 1 and 3 show the decrease in body pressure in the seated position as compared to the unseated or cycling position (Fig. 2).

The pressure drops as the valve is being seated because the downward movement of the tapered plug and the compression of the resilient seals create a net volume increase in the body cavity. This automatic decrease in body pressure is called "SID" or Self Induced Differential.

Low differential sealing. The diverter valve must show sealing proof at low differential pressures (2-5 psi) compared to the high differential pressures (40-400 psi) across normal valve seals. Average (normal) valves require the higher pressures to "set" or "energize" their seats, but this helpful seating force is not available in bi-directional prover systems.



DIVERTER VALVE CYCLE IN BI-DIRECTIONAL PROVER

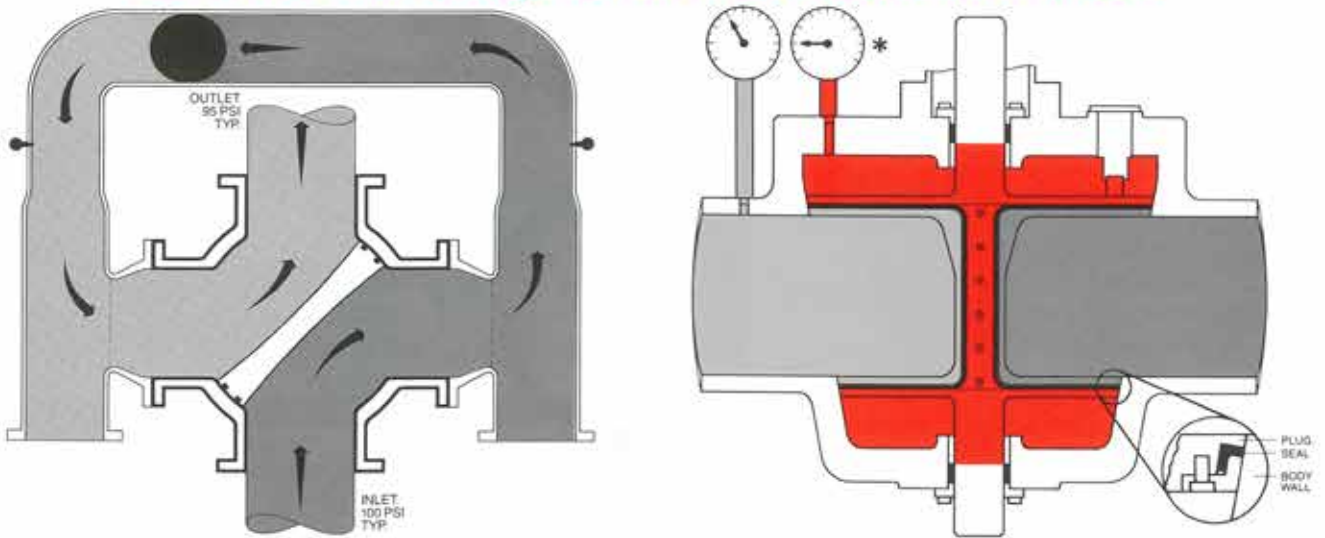


Fig. 1: Valve seated: Pressure gauge automatically indicates reduced body pressure (red area) which proves tight shut-off and positive separation of flow streams.

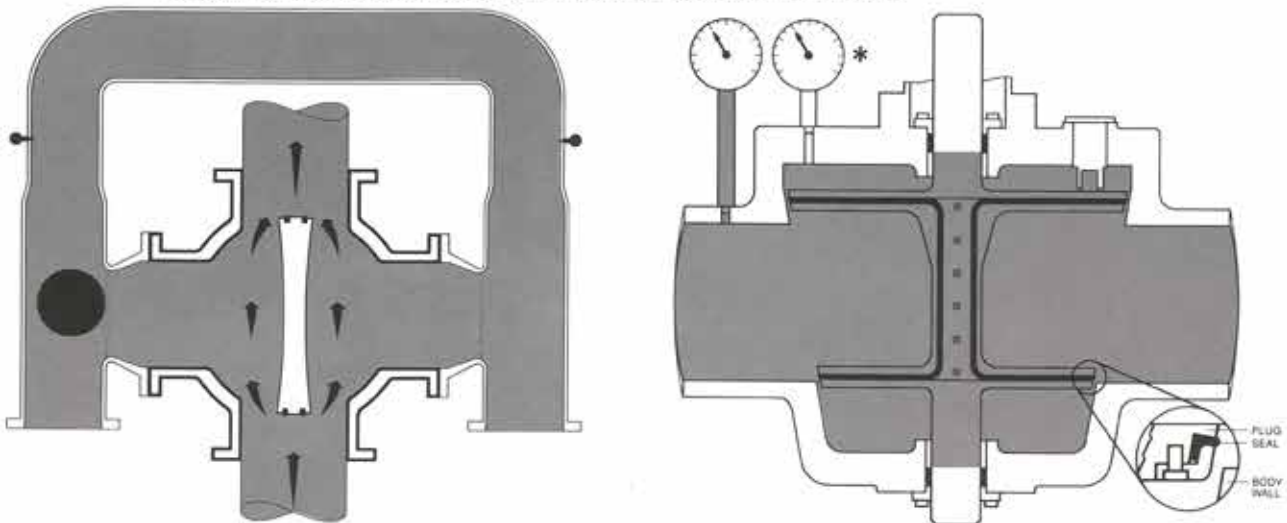


Fig. 2: Valve unseated: Plug is raised to effect clearance between resilient seals and body seats. Plug turns and halfway through cycle flow passes directly through valve (from inlet to outlet port) with very little restriction.

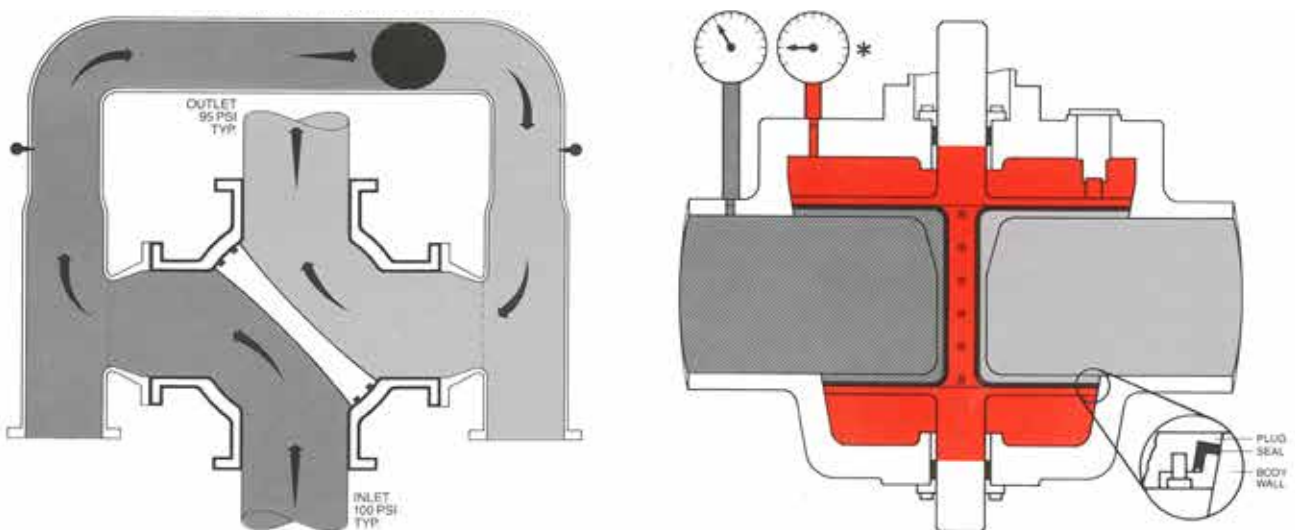


Fig. 3: Valve seated in opposite position: Plug has been lowered seals compressed and reduced body pressure (red areas) again indicates seal integrity, separation of flow streams at low differential pressures.

* The Pressure gauges shown in Figures 1, 2 and 3 are for illustration only. A differential pressure gauge is provided (standard) with each valve.



DIVERTER VALVE CYCLE IN BI-DIRECTIONAL PROVER

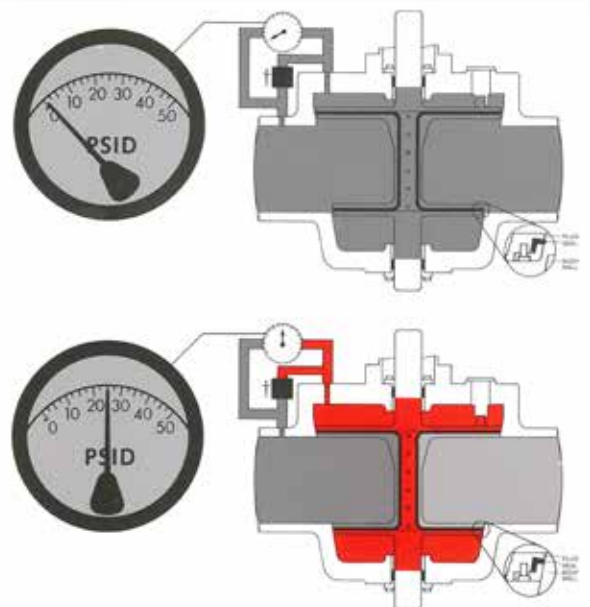
The widely accepted "Pressure Gauge Seating Method" for proof of "Double Block and Bleed Type Seals" has been simplified with the use of the Differential Pressure Gauge. Our 4-Way valves are supplied with a 0-50 psi differential pressure gauge. The differential check relief valve assembly¹ is set to hold a 25 psi lower pressure in the body than the prover or valve port. The 25 psi differential is indicated on the 0-50 psi differential pressure gauge which is easy to read. The Differential Pressure Gauge Seating Method is simple, automatic, without solenoids, etc.; and a differential pressure switch for remote indication can be easily installed.

Low Pressure Loss

Sizes	3"	4"	6"	8"	10"	12"	16"	20"	24"
Cv Values	400	647	1550	2425	4250	5100	8800	14000	19000

Face to Face Dimensions

Sizes	3"	4"	6"	8"	10"	12"	16"	20"	24"
ANSI 300	17"	17"	24"	24"	32"	32"	48"	58"	58"
ANSI 600	18"	18"	26"	26"	36"	36"	48"	62"	62"
ANSI 900	11.75"	13.50"	-	-	-	-	-	-	-



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